

Bunker
One



COMMON SENSE ABOUT 2020

PIRAEUS 31-05-2018

1 YEAR, 7 MONTH, 0 DAYS TO 01-01-2020



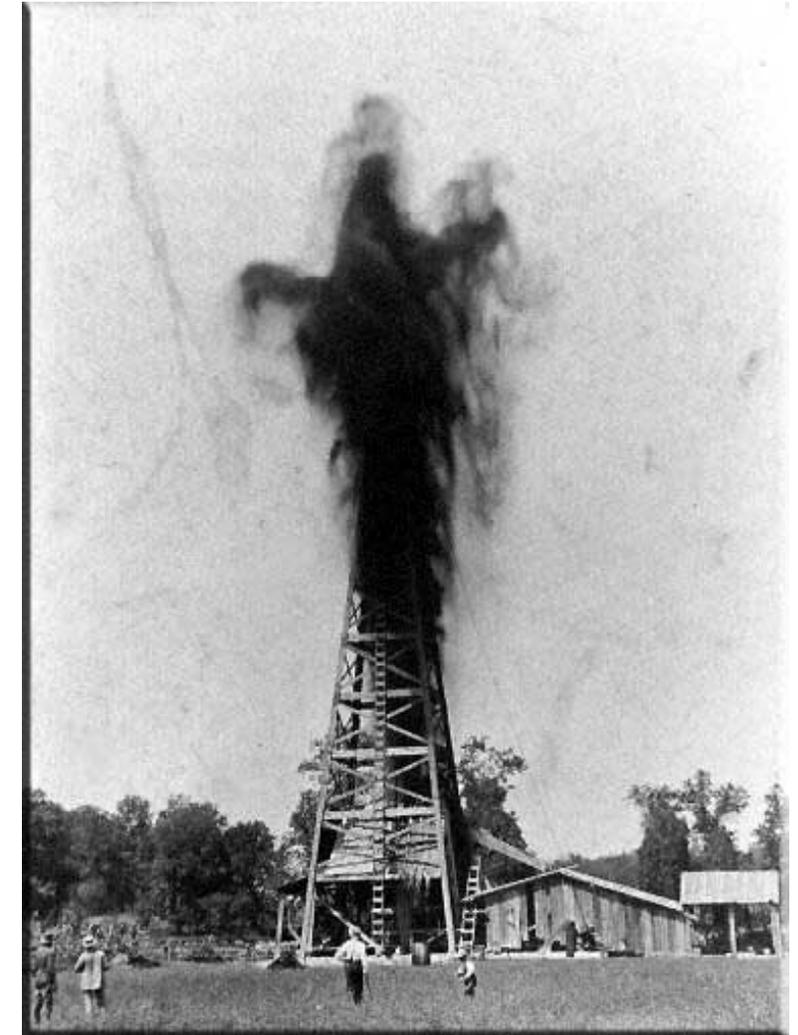
- Availability.
- 2020 Product qualities.
- Fuel systems.
- ~~Scrubbers~~



CRUDE OIL SOURCES

- Steady supply of sweet crude (not taking political turmoil, civil wars etc. into consideration)
- Increased availability of heavy-sour crude
- Improved technology for development of existing wells
- Improved technology for exploration of new sources such as "deep water", fracking etc.

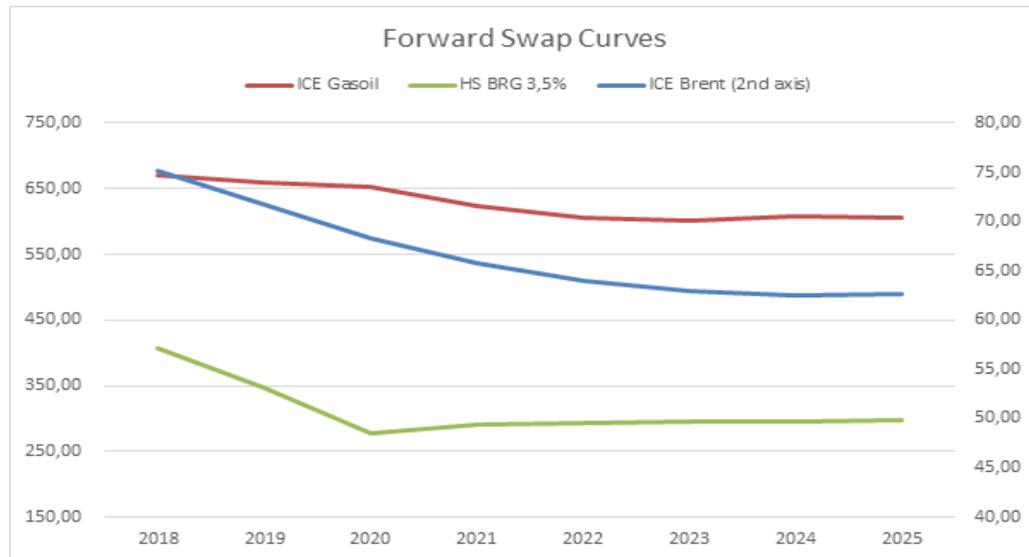
- All in all - Increased supplies and sufficient reserves for next 30+ years



CRUDE OIL

Cushing, OK WTI Spot Price FOB

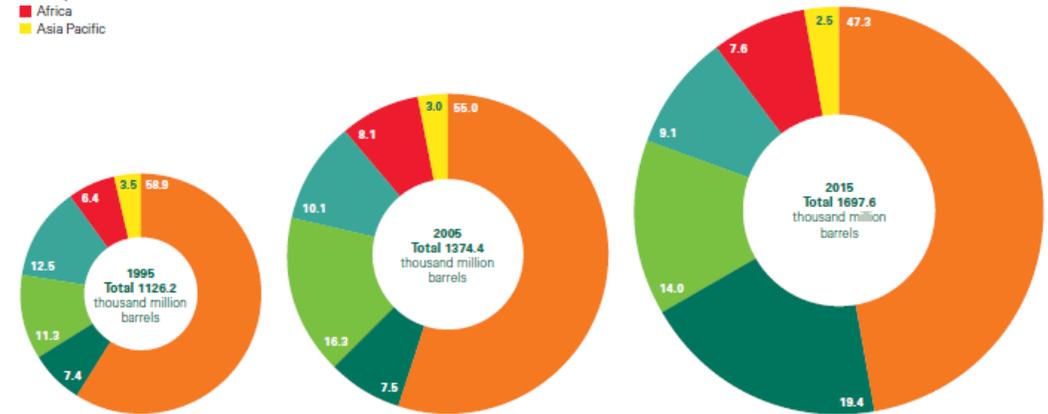
DOWNLOAD



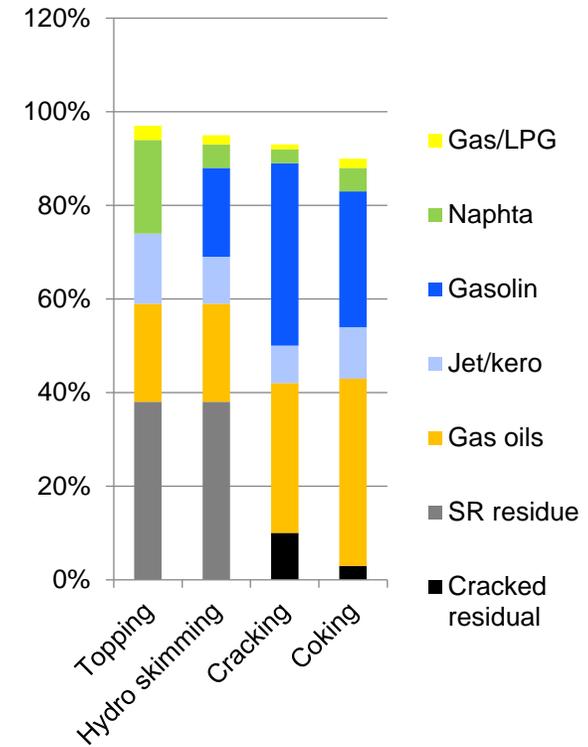
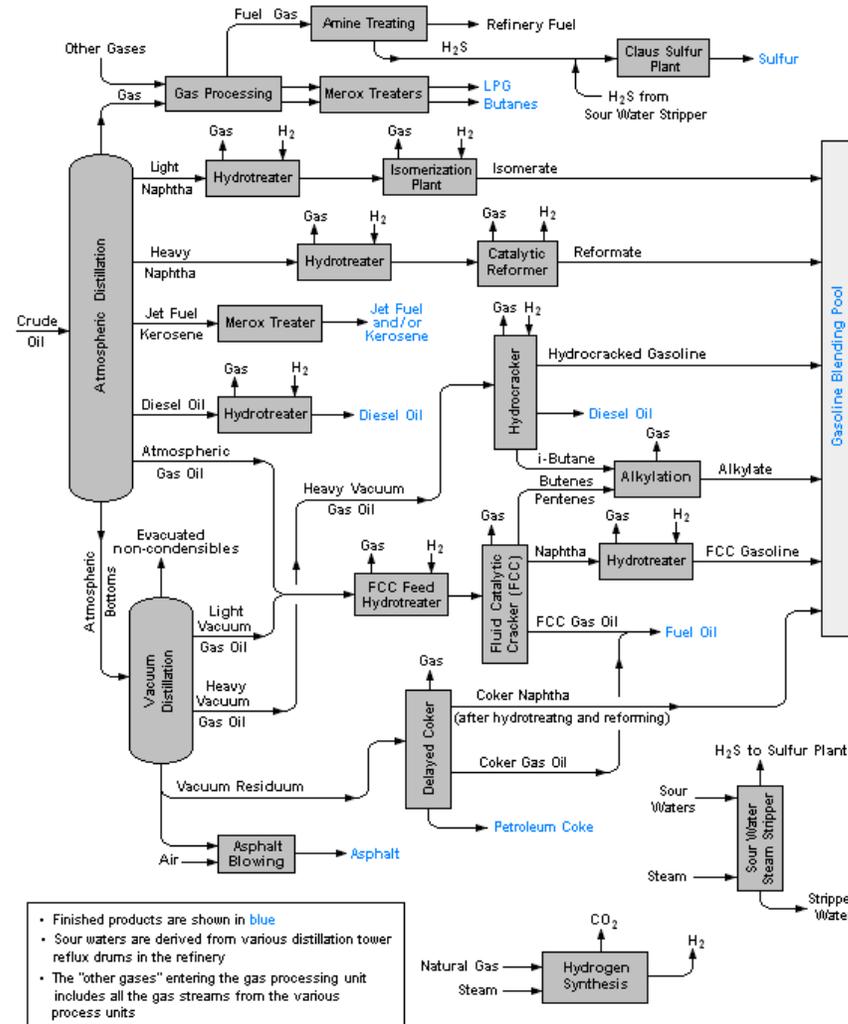
Distribution of proved reserves in 1995, 2005 and 2015

Percentage

- Middle East
- S. & Cent. America
- North America
- Europe & Eurasia
- Africa
- Asia Pacific



REFINERY DESTILLATION / ALCHEMY



The yield depends on the individual feed stock blend.

DEMAND FOR RESIDUAL FUEL OIL - CONSUMERS

Supplies:

- Total volume of SR Residue is approx 5,0 MMT/d = 1.825MMT/A

Demand:

- Shipping 2018 - 0,6 MMT/d = 222 MMT/A
- Power generation plants - 0,5 MMT/d = 166 MMT/A
- Industry - 0,3 MMT/d = 113 MMT/A
- Refinery feed stock - 3,6 MMT/d = 1.327 MMT/A

→ $0,6/5 \times 100 = 12\%$

↘

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DEMAND FOR RESIDUAL FUEL OIL - CONSUMERS

Supplies:

- Total volume of SR Residue is approx 5,0 MMT/d = 1.825MMT/A

Demand:

- Shipping 2020 - 0,1 MMT/d = 33 MMT/A
- Power generation plants - 0,5 MMT/d = 166 MMT/A
- Industry - 0,3 MMT/d = 113 MMT/A
- Refinery feed stock - 3,6 MMT/d = 1.327 MMT/A

→ $0,1/5 \times 100 = 1,8\%$



	mass	sulphur
Low sulphur product:	85%	0,10%
High sulphur product:	15%	2,80%
Target blend:		0,50%



DEMAND FOR RESIDUAL FUEL OIL - CONSUMERS

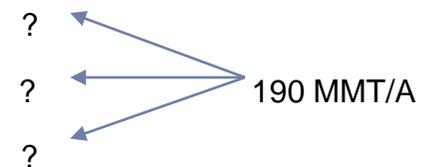
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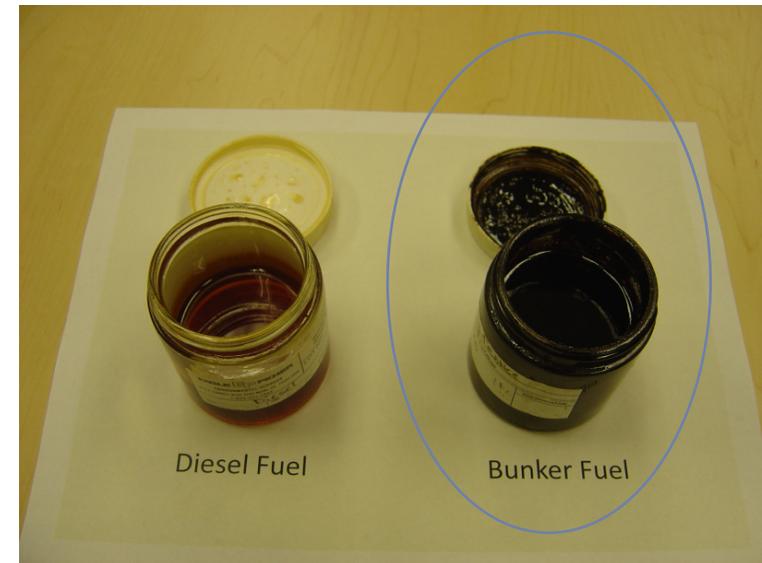
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RESIDUAL FUEL OIL SUPPLIES

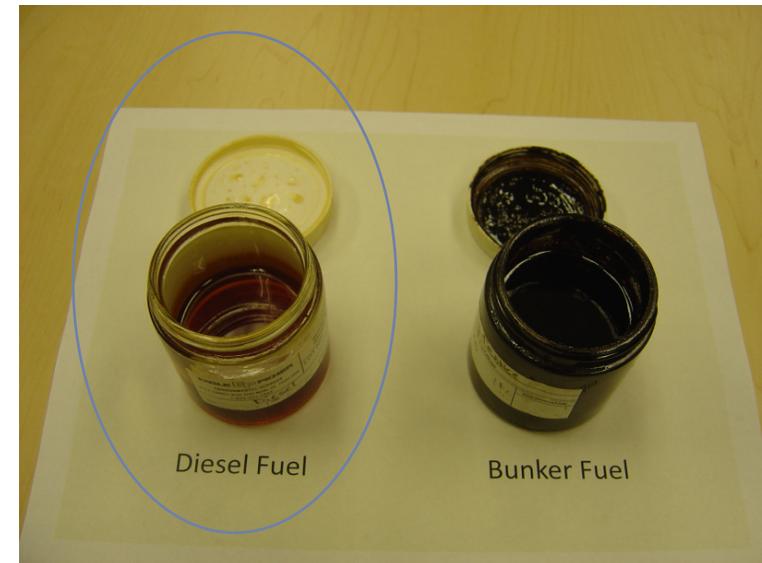
- There will be sufficient supply of residual high sulphur fuels (HFO) in foreseen future.
- The refiners will hardly invest in sulphur plants for shipping industry, meaning the spread residual- distillate's will widen.
- World wide Stagnation or Growth and Political interference with an environmental or climate agenda can change supply/demand balance dramatically (New ECAs – changed taxation – levy on CO2 - ETC)



SHIPPING DEMAND FOR MIDDLE DISTILLATE'S

- Is purely politically driven by introduction of ECA 2015 and world cap 2020
- IMO - Estimated increase in 2015 was 30 MMT/A – It was more likely 20 MMT/T (excluding naval vessels)
- This corresponded roughly to 1% of the WW production
- But 2020 – Can be much different up to 200 MMT/A will change from residuals to refined products

	mass	sulphur
Low sulphur product:	85%	0,10 %
High sulphur product:	15%	2,80 %
Target blend:		0,50 %



IMO AVAILABILITY STUDIES 2020

- *The refinery sector has the capability to supply sufficient quantities of marine fuels (Meaning 0,5%S)*
- *Refineries will need to expand the capacity of their sulphur plants to fulfill 2020 demand*

Quotes from IMO availability study 2016

- **NOT ONE SINGLE WORD ON PRICES !!!**



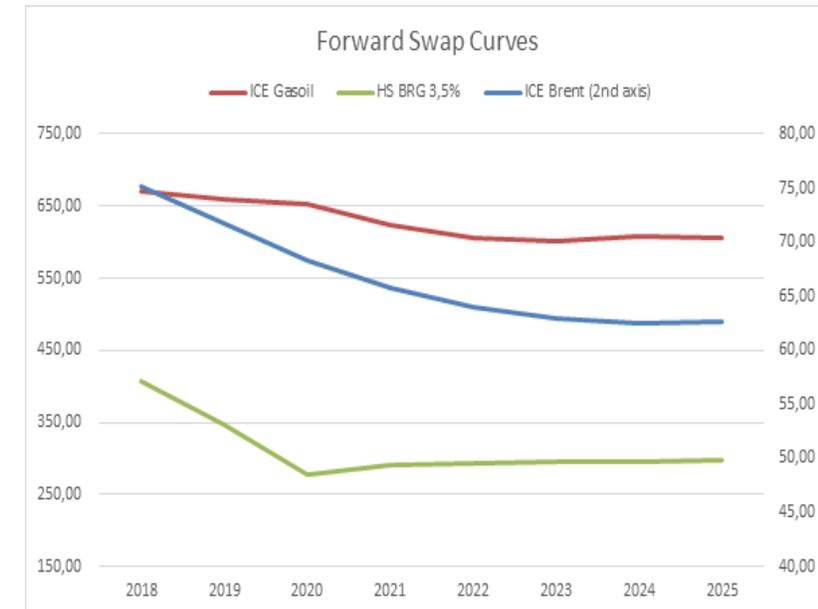
IMO AVAILABILITY STUDIES 2020 VS BIMCO

- Depending of what availability is; both studies might be correct.
- BIMCO and IMO agrees that there is not sufficient sulphur plants at present or planned, where BIMCO see this as a fact which will create under-supply and increase prices. IMO assume the marked will adapt. *“Refineries will need to expand the capacity of their sulphur plants to fulfill 2020 demand”* Statement supporting my conclusion on the IMO study rely on the marked to adapt, which not necessarily will be the case.
- Yes, there will be sufficient 0,50% volumes, it is just a matter of pricing and interregional transportation of refined and crude products and then the marked will adapt. That is my simple conclusion from the IMO study.
- The BIMCO study comes to a similar conclusion, but take the possibly huge price impact and negative environmental influence into consideration. Not only for shipping but for the total world economy.

CONCLUSION ON SUPPLIES:

There will be sufficient supplies of High Sulphur Fuel Oil after 2020

There will come a significant increase in the demand for middle distillate's –
Stressing the price structure



Product quality 2020 onwards

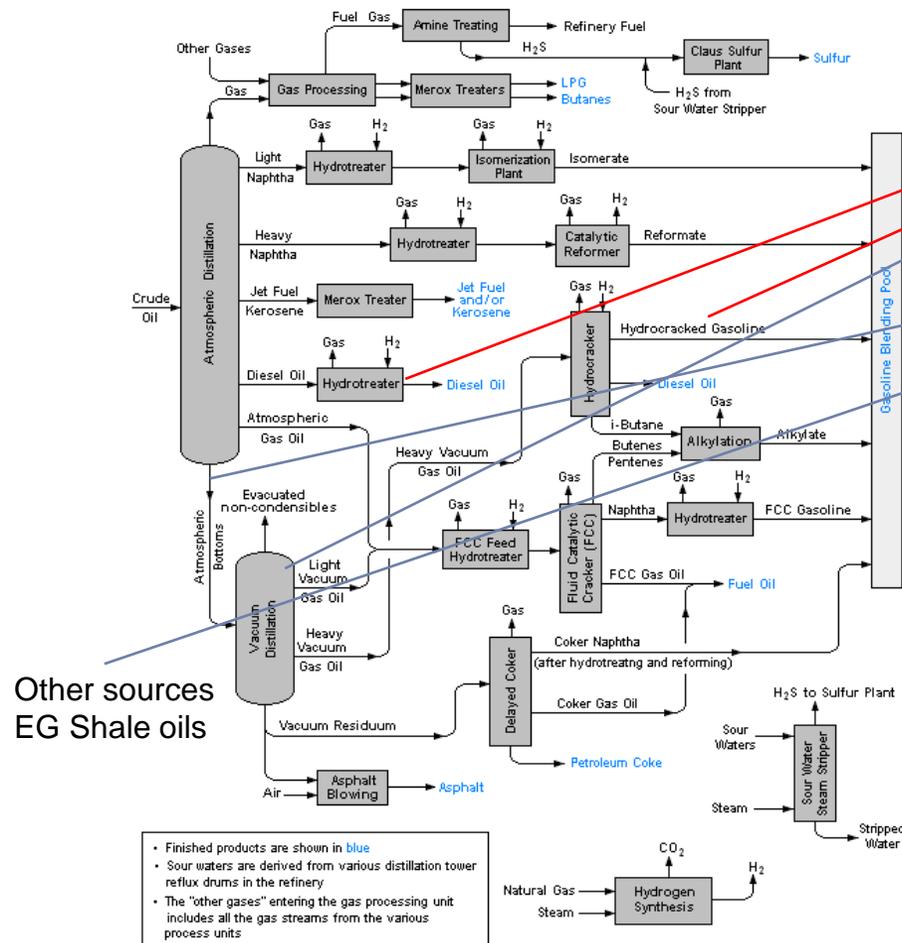


AVAILABLE BLEND COMPONENTS

- Straight run sweet residue
- Straight run sour residue
- Straight run diesel
- FCC Light-cycle oil
- Treated light cycle oil
- Treated light disillate
- Treated atmospheric gas oil
- Hydro treated gas oil
- H-oil bottoms
- Treated atmospheric residue
- Visbreaker tar
- Hydrotreated kerosine
- Desulfurized jet blend
- Vacuum residue
- Vacuum gas oil
- No 6 fuel oil
- M 100
- Slurry oil
- Shale oils
- Plus more
- All with individual characteristics, densities, sulfur content, viscosity, etc

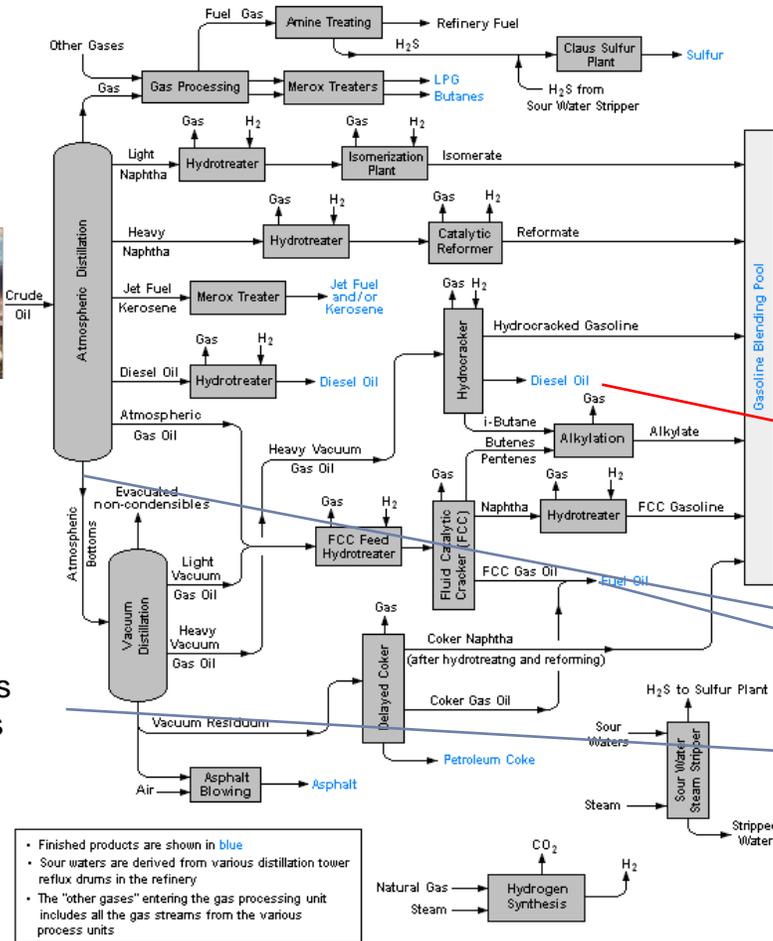


WHAT WILL FUEL BLENDERS SUPPLY



(ULTRA) LOW SULPHUR
FUELS.
0,1 & 0,5%.
Main component - VGO

WHAT WILL FUEL BLENDERS SUPPLY



Other sources
EG Shale oils

- Finished products are shown in blue
- Sour waters are derived from various distillation tower reflux drums in the refinery
- The "other gases" entering the gas processing unit includes all the gas streams from the various process units

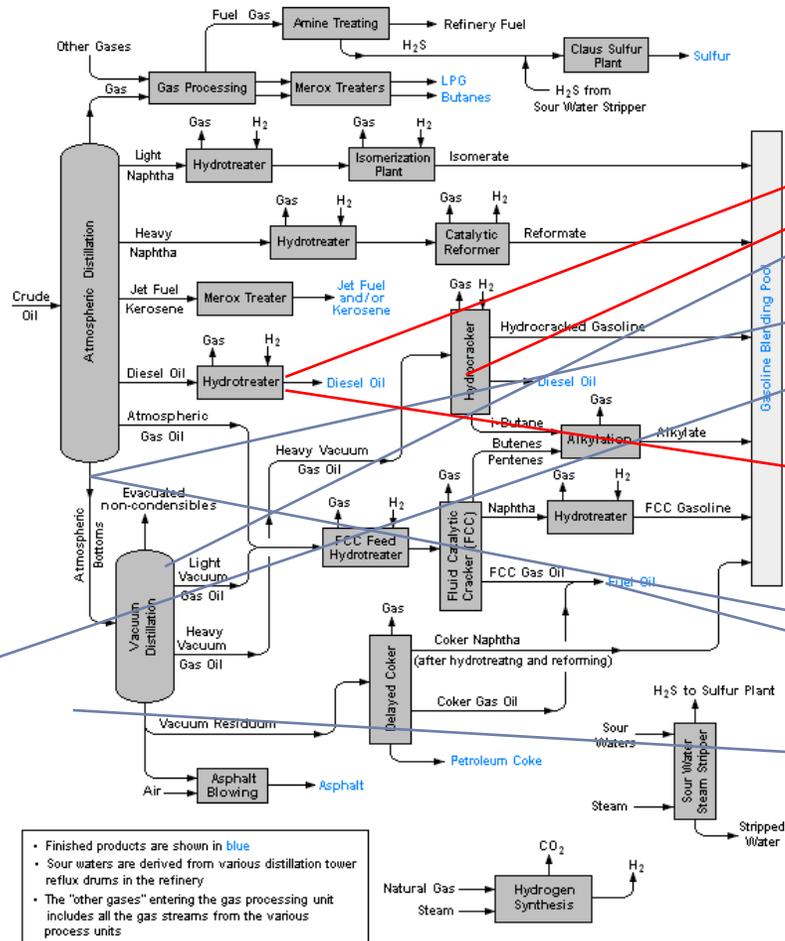
LOW SULPHUR FUELS.
0,5%.
Main component – LCO, SR
HFO and cracked fuels



B

WHAT WILL FUEL BLENDERS SUPPLY

Other sources
EG Shale oils



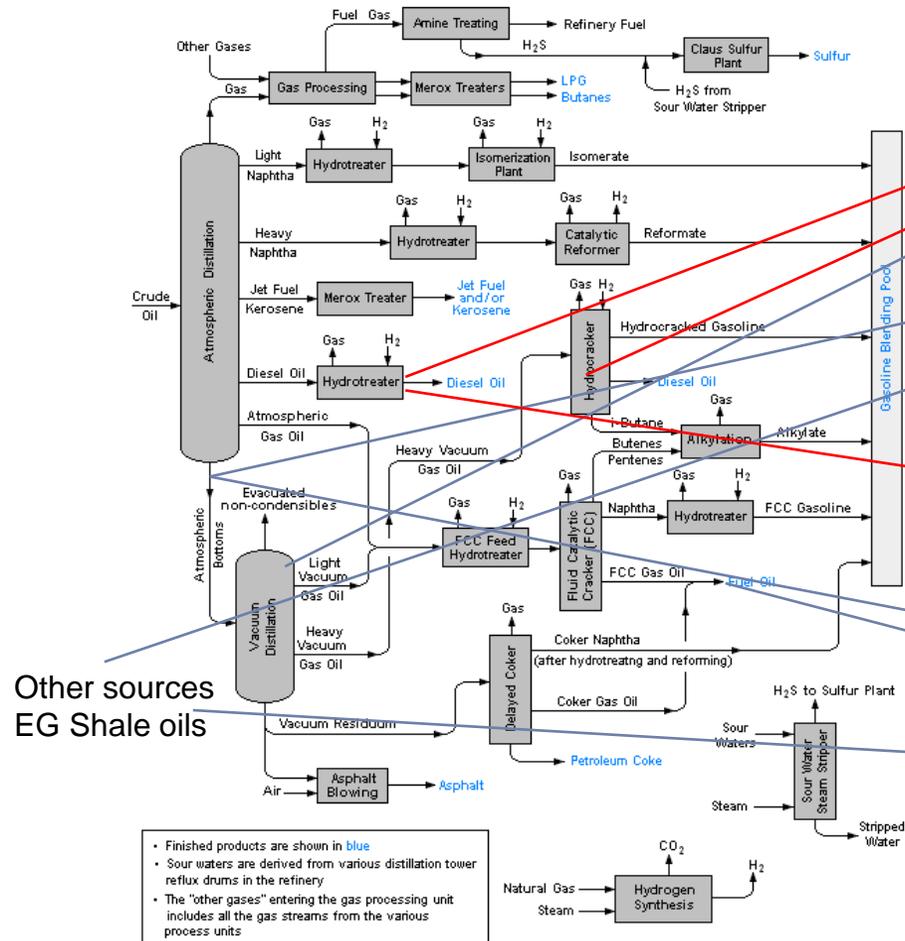
A



B



WHAT WILL FUEL BLENDERS SUPPLY



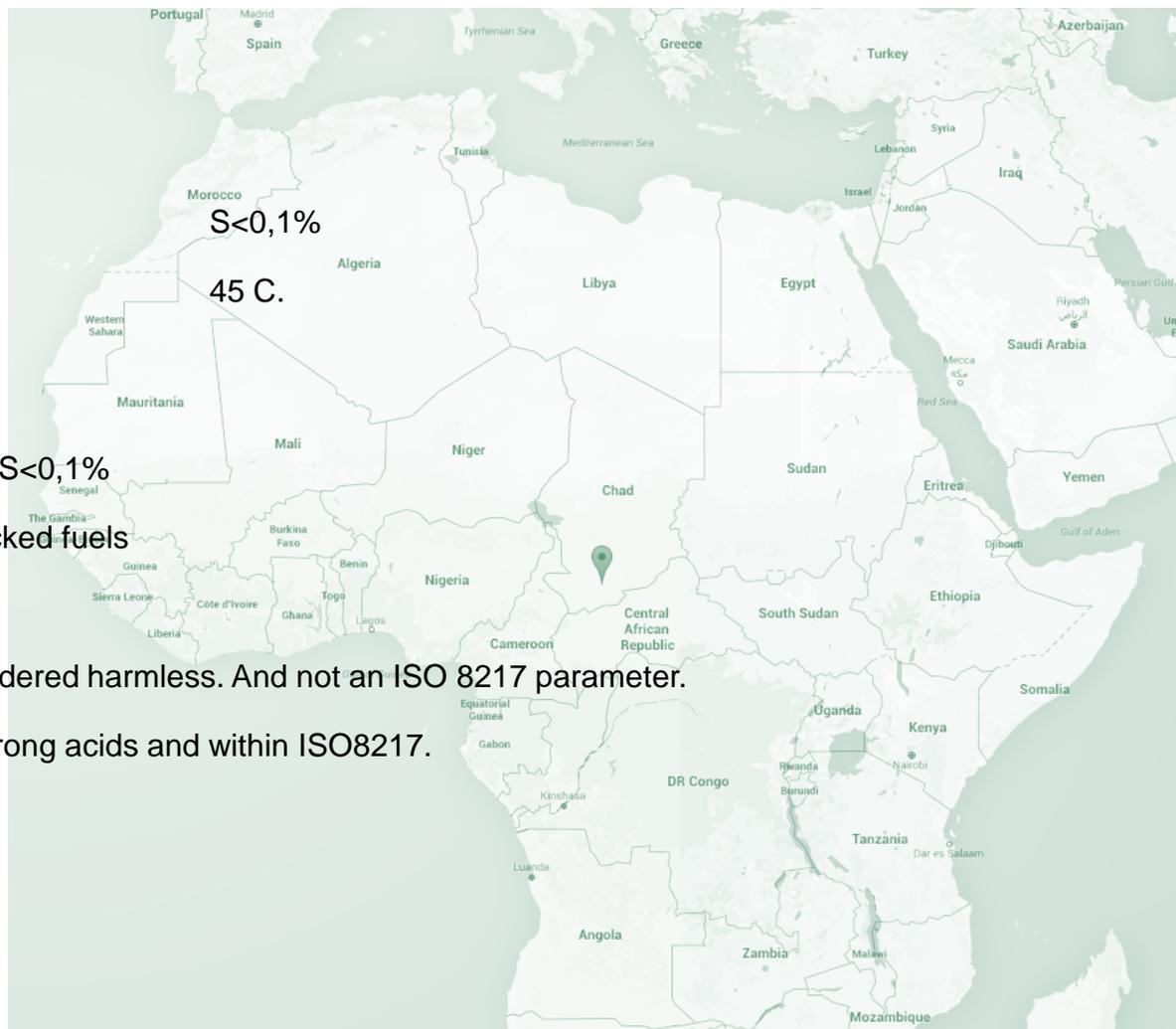
A ≠ B



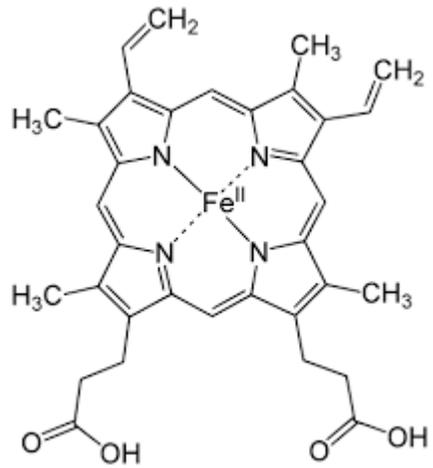
SWEET CRUDES, DOBA, DAR, CABINA, MINAS ETC.

AB

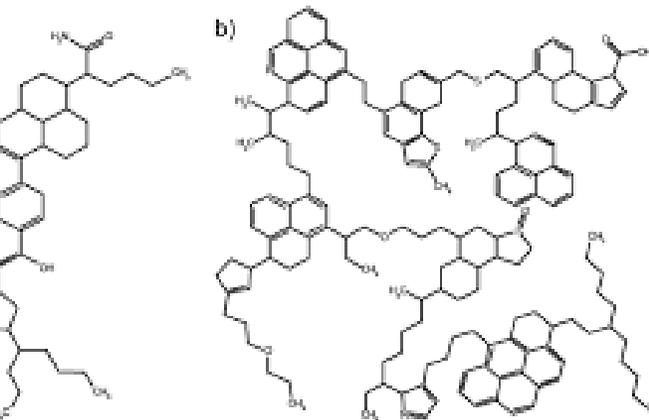
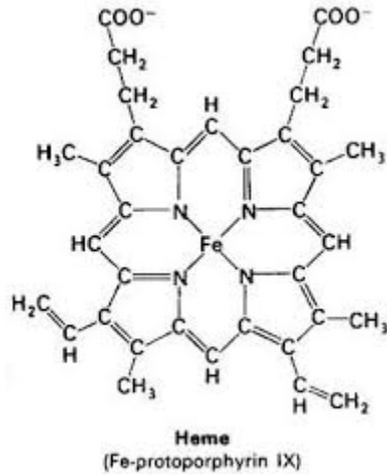
- Very sweet crude oil
- High Flash point
- Simple refining
 - 5% Naphta
 - 95% DOBA Straight run fuel oil S<0,1%
- Compatible with most fuels and cracked fuels
- Compatible with gas oils
- High Calcium content which is considered harmless. And not an ISO 8217 parameter.
- Relative high acidity however NO strong acids and within ISO8217.
- Very price attractive (-**\$/mt)



BLOOD TYPE MARKING.



Hemoglobin



Asphaltenes

3 years experience with high paraffin products - 20 years experience with cracked products – 50 years experience with SR products.

US GULF COAST RECIPES

B

A

AB

B

A

RAI 2020 IMO 0.5 WT % SULFUR IFO380 RECIPES AT USGC*

Table 1

Blend component	Recipe 1, wt %	Recipe 2, wt %	Recipe 3, wt %	Recipe 4, wt %	Recipe 5, wt %
Atmospheric straight-run low-sulfur residue	73.95	71.43	31.82	72.95	0.00
Vacuum low-sulfur residue	0.00	0.00	31.82	0.00	47.25
Light-cycle oil, 0.5 wt % sulfur	2.14	9.93	29.15	3.33	18.54
No. 6 fuel oil, 1.0 wt %	6.81	0.00	7.20	0.00	4.77
No. 6 slurry oil	17.10	0.00	0.00	23.73	0.00
Low-sulfur vacuum gas oil	0.00	18.63	0.00	0.00	29.44
Blend results					
Sulfur, wt %	0.50	0.34	0.50	0.50	0.50
Vis. at 50° C., cst	380	80	101	337	120
Blend cost, \$/tonne	307	379	335	308	389
Blend profit, \$/tonne	78.0	5.8	50.0	77.0	-3.6

*Prices as of Aug. 4, 2017; IFO380 0.5 wt% sulfur is \$385/tonne based on Platts methodology.

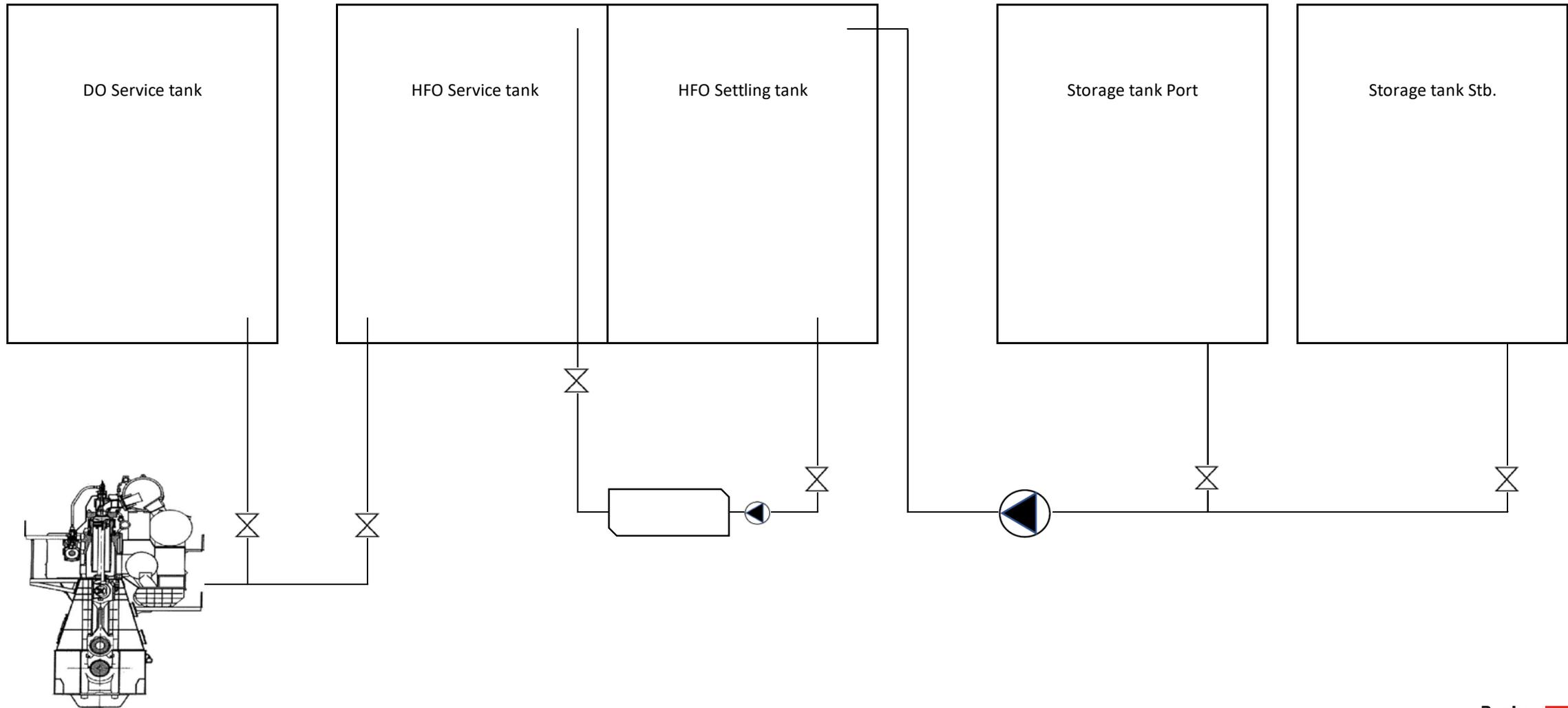
A - Paraffinic	0,10%	0,50%
A - Paraffinic	0,10%	0,50%
B - Aromatic		0,50%
B - Naphthenic		0,50%
AB (sweet residues)	0,10%	0,50%
AB (sweet residues)	0,10%	0,50%
Gasoils	0,10%	0,50%
Gasoils	0,10%	0,50%

WHAT TO CONSIDER

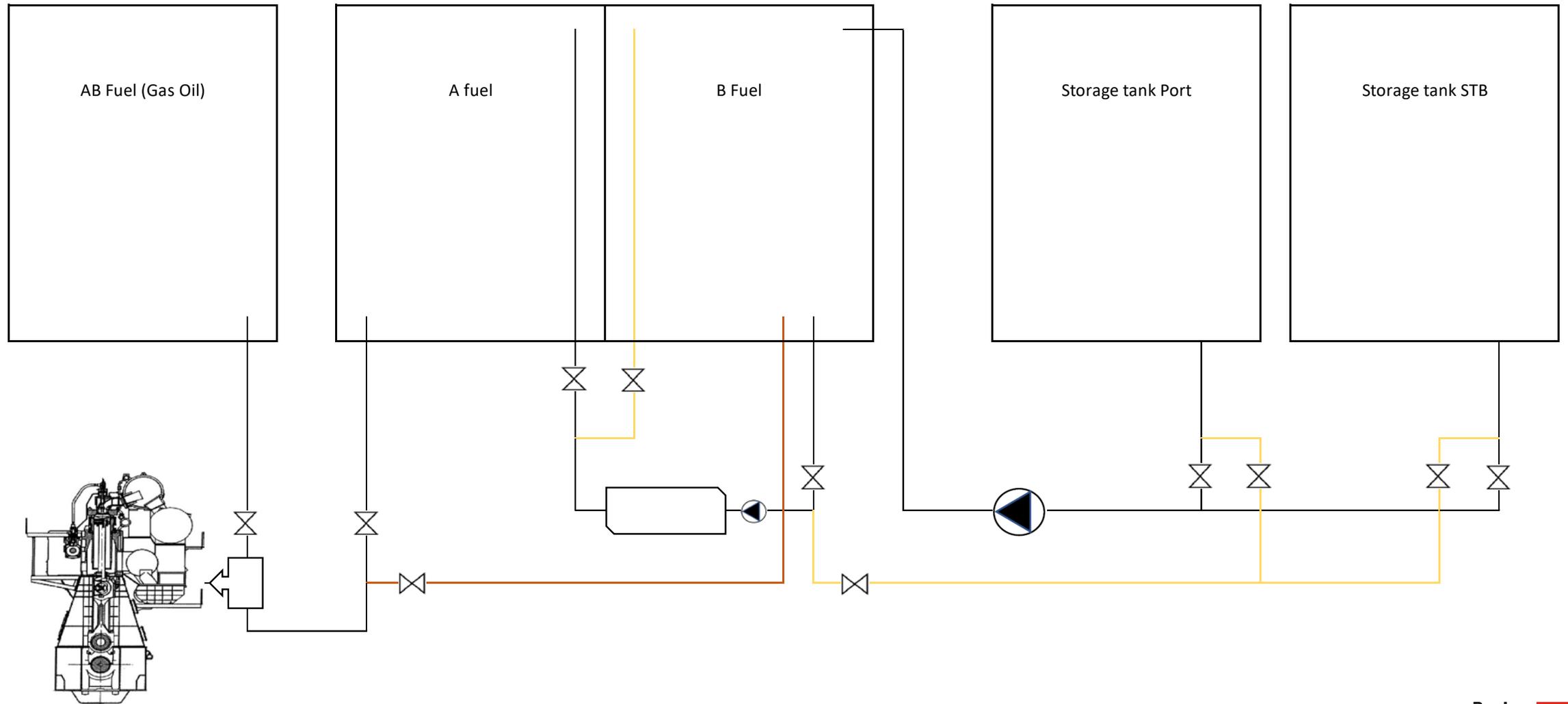
- Detailed bunker planning.
- Crew awareness.
- Compatibility testing.
- Storage end service tank configuration.
- Proper storage planning.
- Fuel supply- and booster system.
- Switch over procedures.
- Treatment is that necessary in same degree as now



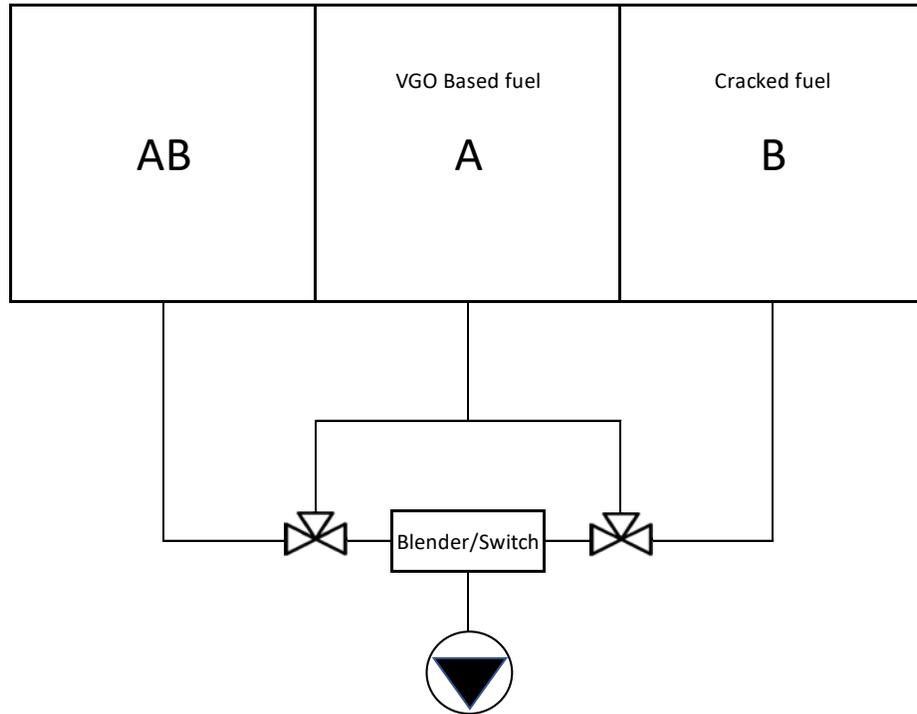
SIMPLIFIED FUEL SYSTEM



SIMPLIFIED FUEL SYSTEM



SWITCH OVER PROCEDURES



Sequential switch

FO 1 – GO – FO 2

FO 2 – GO – FO 1



Bunkercare Smart switch/blending unit

Design:

- Smart switch
- Frequency controlled Supply- and Booster pumps.
- Low volume booster system, no mixing tank.

Operation:

- High consumption during switching.

Many thanks for listening...



